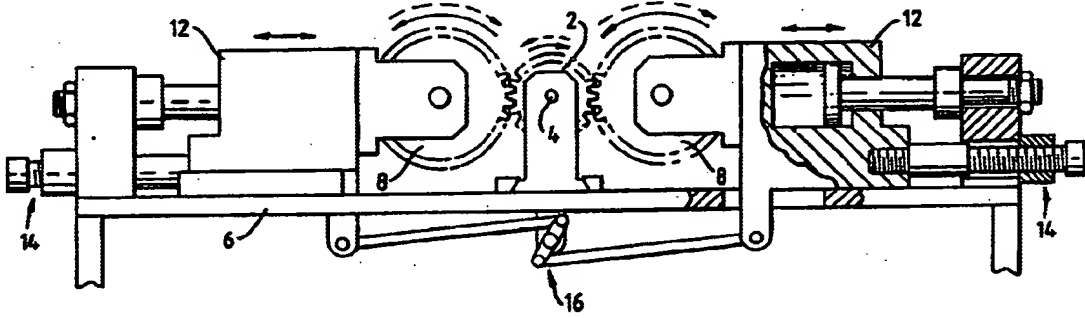




INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁵: B21H 5/02, B22F 5/08 C21D 7/04	A1	(11) International Publication Number: WO 92/05897 (43) International Publication Date: 16 April 1992 (16.04.92)
(21) International Application Number: PCT/GB91/01742 (22) International Filing Date: 8 October 1991 (08.10.91) (30) Priority data: 9021833.0 8 October 1990 (08.10.90) GB (71) Applicant (for all designated States except US): FORMFLO LIMITED [GB/GB]; Lansdown Industrial Estate, Gloucester Road, Cheltenham GL51 8PW (GB). (72) Inventor; and (75) Inventor/Applicant (for US only): COLE, Christopher, John [GB/GB]; 'Shieling', Fleet Lane, Twynning, Tewkesbury, Gloucester GL20 6DG (GB). (74) Agent: LLOYD WISE, TREGEAR & CO.; Norman House, 105-109 Strand, London WC2R 0AE (GB).		(81) Designated States: AT, AT (European patent), AU, BB, BE (European patent), BF (OAPI patent), BG, BJ (OAPI patent), BR, CA, CF (OAPI patent), CG (OAPI patent), CH, CH (European patent), CI (OAPI patent), CM (OAPI patent), DE, DE (European patent), DK, DK (European patent), ES, ES (European patent), FI, FR (European patent), GA (OAPI patent), GB, GB (European patent), GN (OAPI patent), GR (European patent), HU, IT (European patent), JP, KP, KR, LK, LU, LU (European patent), MC, MG, ML (OAPI patent), MR (OAPI patent), MW, NL, NL (European patent), NO, PL, RO, SD, SE, SE (European patent), SN (OAPI patent), SU*, TD (OAPI patent), TG (OAPI patent), US. Published <i>With international search report.</i>
(54) Title: GEAR WHEELS ROLLED FROM POWDER METAL BLANKS  (57) Abstract <p>A gear wheel is formed from a pressed and sintered powder metal blank (2) by surface hardening the tooth, root and flank regions to establish densification in the range of 90 to 100 per cent to a depth of at least 380 microns.</p>		

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 Serial No. 09/590,592
 Docket N. 252312007300